Nordson MiniBlue® guns are ideal for applications with close flap compression sections. Close multi-module centerlines as small as 16 mm (0.63 in) extend mounting and pattern flexibility in confined spaces. Single module MiniBlue guns offer a 18 mm (0.71 in) wide manifold.

Compact and configurable, Nordson MiniBlue guns are available with a choice of ball and seat or reduced cavity gun modules.

Two spring-loaded seals extend module operating life and reduce air section failure. These long-life hydraulic seals help improve durability and minimize maintenance and downtime.

MiniBlue® Hot Melt Dispensing Guns

Compact hot melt guns maximize mounting and pattern flexibility in confined spaces.

MiniBlue guns:

- Require minimal space for installation and service
- Produce self-cleaning action and improved cutoff
- Are available in reduced cavity and ball and seat configurations
- Feature the EasyOn™ module design for faster installation

MiniBlue modules feature air-open/air-close (AO/AC) actuation, providing a strong closing force to minimize adhesive stringing, especially with aggressive and pressure sensitive adhesives.

In addition, EasyOn technology provides:

- Guided, one-way fit (mated module and gun body surfaces)
- Easier, safer installation (especially on gun bodies located deep within machines)
- Modules fit existing Nordson gun bodies (backward compatibility)
- Simpler design
Specifications

Operating Temperature 230º C (450º F) maximum

Operating Air Pressure¹ 3.4 to 5.5 bar (50 to 80 psi)

Working Hydraulic Pressure 103 bar (1500 psi) maximum

Nozzles Standard Saturn, single orifice (controlled engagements)

Nozzles Reduced Cavity² 0.20, 0.30, 0.41, 0.51 mm (.008, .012, .016, .020, in)

Solenoid Valves³ Nordson 24 VDC high-temperature solenoids factory installed

Electrical Service 240 VAC, 50/60 Hz; 200 VAC, 50/60 Hz opt

Notes:
¹ Recommended range. Dry, regulated, un lubricated air required for consistent gun operation.
² Nozzles are integrated into the MiniBlue RC module
³ Nordson specifies 24 VDC high-temperature valves for pattern accuracy and extended service life. Minimum recommended capacity is 0.8 Cv

EasyOn design reduces installation and maintenance time

Dual-module gun with reduced cavity modules

18 mm (0.71 in) width fits in confined spaces

For more information, speak with your Nordson representative or contact your Nordson regional office.

United States
Duluth, Georgia
(800) 683-2314 Phone
(866) 667-3329 Fax

Canada
Markham, Ontario
(800) 463-3200 Phone
(905) 475-8821 Fax

Europe
Erkrath, Germany
(49) 211-9205-0 Phone
(49) 211-254658 Fax

Japan
Tokyo, Japan
(81) 3-5762-2700 Phone
(81) 3-5762-2701 Fax

Asia/Australia/ Latin America
Amherst, Ohio
(440) 985-4797 Phone
(440) 985-1096 Fax

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