Needle Nozzle Cleaning Station
Instructions for P/N 7825249

1. Secure the base plate of the needle nozzle cleaning station to a suitable location on the robot.

2. Install the correct adapter on the cleaning station.
   - Liquidyn® needle nozzles (Nozzle part numbers beginning with “7825”)
   - Optimum® general purpose stainless steel tips (straight) 6.35 mm (0.25”)
   - Optimum general purpose stainless steel tips (straight) 12.7 mm (0.5”)

3. Connect a compressed air supply to the air input port on the cleaning station.

   Air input
   4 mm OD
   0–8 bar (0–115 psi)

4. Program the robot to do the following:
   a. Move the nozzle / tip directly above the opening in the adapter.
   b. Lower the valve until the valve body pushes the adapter slightly down into the cleaning station.