See-Flo 391
Micro-Shot Dispense System

Case Study: Electric Switch Modules

Customer
Cannon-ITT Industries

Material
Epoxy Formulations Inc.
Part Numbers #20203 & #50201
Epoxy – 100:100 Parts by Volume
Viscosity:
Part A – 11,000 cps
Part B – 11,000 cps
20 minute pot life

Application
Air Driven Dispensing to dispense 2k epoxy to pot an electric switch module
Volume: 2 cc's of mixed material

System - S-4000
• See-Flo 391 Air powered, rod style – positive displacement system
• UHMWPE seals
• Titanium coated components
• 2200-250-030-AM Dispense Valve
• (2) 2 gallon supply tanks with agitators & vacuum controls
• Stainless steel wetted components
• 55 gallon ram mounted pumps
See-Flo 391

(2) Power Inlet Valves
(2) Positive displacement metering cylinders
(2) Power outlet valves

2200-250-030-AM dispense valve is readily fixtured with (2) drill thru’s and (2) alignment ports; it uses No-Flush disposable static mixers

2 gallon stainless steel pressure tanks with agitators and vacuum controls

For more information, speak with your Nordson representative or contact your Nordson regional office.

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